FROM WILLKIE FARR 37 FAX DEPT
Application Serial No. 09/647,279
Attorney Docket No. 114474 13-FES100001
Amendment Dated July 11, 2005
Amendment and Response to Office Action

## AMENDMENTS TO THE CLAIMS

Kindly replace the claims as follows.

1. (currently amended) A plastic syringe barrel, comprising:

a nozzle portion in which an outer cylinder and an inner cylinder are formed, and

a luct lock portion formed in the nozzle portion and between an inner peripheral

surface of the outer cylinder and an outer peripheral surface of the inner cylinder,

wherein at least part of an inner surface of the lucr lock portion has a roughened surface the outer cylinder is made of cyclic polyolefin resin.

the inner peripheral surface of the outer cylinder contains a helically continuous screw thread, and

the surface of the screw thread and/or of a screw root portion formed between adjacent ridges of the screw thread have/has a sandblasted surface.

- 2. (canceled)
- 3. (canceled)
- 4. (canceled)
- 5. (canceled)
- 6. (withdrawn) A method for improving a plastic syringe barrel in which an outer cylinder and an inner cylinder are formed in a nozzle portion and in which a luer lock portion composed of a cylindrical space is formed between an inner peripheral surface of the outer cylinder and an outer peripheral surface of the inner cylinder,

wherein the connection strength of said luer lock portion is enhanced by forming all or part of an inner surface of said luer lock portion into a surface subjected to surface roughening treatment.